



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5354-041
Job Sheet 185074



Part No: D5354-041

Job Qty: 12 ea

Part Name: R66 Fwd Clamp Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/9/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C SHEETS 1,3 IPP REV:A 16.01.05 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.26 REV:A DWG DD VERF:JLM IPP REV:C 16/07/08 Per rev.B dwg. JFS Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	12 pcs	11/9/18	11/9/18	0.00	0.03	Bandsaw1		
110	CNC Vertical Machining	12 pcs	11/9/18	11/9/18	1.88	26.67	HAAS 5 Axis		
120	QC	12 pcs	11/9/18	11/9/18	0.00	0.00	QC2 Machining-4		
130	QC	12 pcs	11/9/18	11/9/18	0.00	0.00	QC8 Machining-4		
140	Outsource	12 pcs	11/9/18	11/9/18			GRO002-VC	10	
150	Packaging	12 pcs	11/9/18	11/9/18	0.00	0.00	Packaging2		
155	QC	12 pcs	11/9/18	11/9/18	0.00	0.00	QC5		
160	Small Fab	12 pcs	11/9/18	11/9/18	0.00	1.72	Small Fab-9		
170	QC	12 pcs	11/9/18	11/9/18	0.00	0.00	QC5		
180	Packaging	12 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-2		
190	QC21-SA	12 Ea	11/9/18	11/9/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.250X4.500	6061-T6 Bar-1.25 X 4.50	4.2480 ft (354 ea)	90-Start up Operation	FM126075
D5316-1	T-Bolt Strap	8 1/2 Ea (1 ea)	160-Small Fab	S102088 X1
D5351-1	T-Bolt Spacer	16 24 Ea (2 ea)	160-Small Fab	S11279
MS21043-3	Nut	16 24 Ea (2 ea)	160-Small Fab	S131195
NAS1149D0332J	Washer	16 24 Ea (2 ea)	160-Small Fab	S100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.250X4.500	4	4	0
160-Small Fab	D5316-1	12	11	0
	D5351-1	24	1	0
	MS21043-3	24	1,164	0
	NAS1149D0332J	24	2,070	0

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127043



Part: D5354-041

Job No: 185074

Serial No/Batch: S127043

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/18

50.20

DART AEROSPACE LTD		Work Order: 185074
Description: Support, LH		Part Number: D5354-1
Inspection Dwg: D5354	Rev: C	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.279	+/-0.010	.277	✓		SLIO	vein
0.20	+/-0.030	.198	✓		↓	
Ø0.204	+0.005/-0.001	.204	✓		↓	
0.50	+/-0.030	.497	✓		↓	
R0.27	+/-0.030	.270	✓		Rad gauge	
Ø0.257	+0.006/-0.001	.258	✓		SLIO	
1.28	+/-0.030	1.278	✓		↓	
0.13	+/-0.030	.121	✓			
R0.25	+/-0.030	.250	✓		Rad gauge	
1.000	+/-0.010	1.000	✓		↓	
1.67	+/-0.030	1.668	✓			
0.31	+/-0.030	.306	✓			
0.50	+/-0.030	.496	✓			
0.500	+/-0.010	.500	✓			
0.15	+/-0.030	.147	✓			
0.13	+/-0.030	.121	✓		↓	
R0.30	+/-0.030	.300	✓		Rad gauge	
R0.13	+/-0.030	.130	✓		Rad gauge	
0.25	+/-0.030	.248	✓		SLIO	vein
94.8°	+/-0.5°	94.8°	✓		Protractor	
1.00	+/-0.030	.998	✓		SLIO	vein
0.25	+/-0.030	.247	✓		↓	
R0.13	+/-0.030	.125	✓			
3.39	+/-0.030	3.390	✓			
0.150	+0.015/-0.000	.156	✓			
0.250	+/-0.015	.248	✓			
0.14	+/-0.030	.140	✓			
0.40	+/-0.030	.395	✓			
3.04	+/-0.030	3.042	✓		↓	
R0.25	+/-0.030	.250	✓		Rad gauge	
R0.20	+/-0.030	.200	✓		↓	
R0.13	+/-0.030	.130	✓			
R1.010	+/-0.010	1.010	✓			
0.30	+/-0.030	.306	✓		SLIO	vein
0.13	+/-0.030	.127	✓		↓	
0.92	+/-0.030	.920	✓			

Measured by: 20 9-30	Checked by: gmm C	QC Inspector:
Date: 18-11-13	Date: 18/11/13	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	18.06.06	New Issue	MG/KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041726

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041726
PO Date: 11/14/18
Due Date: 11/23/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments: ** ASAP **
Please advise with fastest lead time
:)

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185074	D5354-041	R66 Fwd Clamp Assembly, LH : Various STC's Issue P/O : _____ Black Anodize as per Dwg D5354 ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 11 CLASS 2 Certification of Conformity is required.	Firmed	-	11/23/18	8 pcs	0 pcs	8 pcs	\$15.00/pcs	\$120.00

84

NOV 22 2018

[Signature]

DAS
38
9-89

Grand Total: \$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

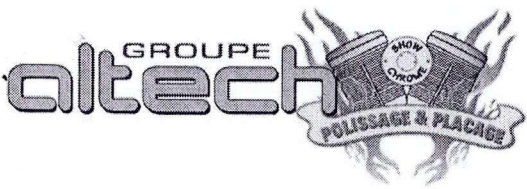
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/22/18 2:23 PM dart.belanger.natasha



Certificat de Conformité / Certificate of Compliance

(014453-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014453 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courrier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
21-Nov-2018		Aman				041726 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir / Back Order
1	D5354-041 ✓ Rev.	D5354-041 ANODIZE BLACK PER MIL-A-8325F TYPE II CLASS 2		ANODIZE CH	8	8 ✓	0	0	0	

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.